



# JTM-1254RVS with X & Y Powerfeeds



## Description

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The JET JTM-1254RVS and JTM-1254VS combine durability, strength and precision engineering,

resulting in 12" x 54" Variable Speed Vertical Milling Machines that turn out high quality components. Designed for ease of use, Jet Mills provide ongoing automatic lubrication every 180 minutes and quick nut spindle feed along with the Certified Meehanite® castings, providing the end-user with an easier solution to leveling the machine without raising it up off the floor. These heavy-duty mills are offered in both R-8 & NT-40 Spindles with all the features you've come to expect backed by the industry-leading JET Two Year Warranty with products CSA/CUS Certified.

## Additional Information

Stock Number	JT9-698086
Collet Capacity	1/8 - 1
Column Width (In.)	14-1/4
Distance Spindle to Column (Max.) (In.)	27-3/4
Max Distance Spindle to Table (In.)	23
Motor (HP)	5HP, 230/460V, 3Ph
Overall Dimensions (L x W x H) (In.)	92-1/8 x 79-7/8 x 104-1/4
Prop 65	Cancer and Reproductive Harm
Quill Diameter (In.)	4-1/8
Quill Down Feed Rates (IPR)	.0015-.003-.008
Range of Spindle Speeds (RPM)	80 - 3,800
Saddle Width (In.)	25-5/8
Spindle Taper (In. x TPI)	R-8
Spindle Travel (In.)	5
Style (Type)	Variable Speed R8
T-Slot Centers (In.)	2-1/2
Table Cross Travel (In.)	15-1/3
Table Longitudinal Travel (In.)	33-7/8
Table Longitudinal Travel With Powerfeed (In.)	28-1/4
Table Size (L x W) (In.)	12 x 54
Travel of Knee (In.)	19-1/4
Travel of Ram (In.)	25
Weight (Lbs.)	3969
Work Table Weight Capacity (Lbs.)	925